



## Bodybuilder's Bulletin

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### Euro 6 – permitted changes to intake and exhaust systems

Euro 6 brings with it restrictions on what is, and is not, possible with regard to moving air intake systems and exhaust system components – particularly silencer boxes.

This is because the system must retain enough heat within the silencer to ensure the correct combustion process for the NOx catalyser and DPF regeneration.

Therefore, new sections on the permissible changes to Intake, Exhaust and Adblue systems are being drafted by MAN and will be added to the MANTED website in March 2014.

In the short term, provisional release copies of these can be found on the UK Bodybuilder website for both TGL/TGM and TGS/TGX product ranges.

#### TGL & TGM Intake systems

[http://www.man-bodybuilder.co.uk/bulletins/pdf/BB160/EN\\_4.12.1\\_TGLM\\_2013\\_V2.0\\_P-intake.pdf](http://www.man-bodybuilder.co.uk/bulletins/pdf/BB160/EN_4.12.1_TGLM_2013_V2.0_P-intake.pdf)

#### TGL & TGM Exhaust systems

[http://www.man-bodybuilder.co.uk/bulletins/pdf/BB160/EN\\_4.12.2\\_TGLM\\_2013\\_V2.0\\_P-exhaust.pdf](http://www.man-bodybuilder.co.uk/bulletins/pdf/BB160/EN_4.12.2_TGLM_2013_V2.0_P-exhaust.pdf)

#### TGL & TGM AdBlue systems

[http://www.man-bodybuilder.co.uk/bulletins/pdf/BB160/EN\\_4.12.3\\_TGLM\\_2013\\_V2.0\\_P2-adblue.pdf](http://www.man-bodybuilder.co.uk/bulletins/pdf/BB160/EN_4.12.3_TGLM_2013_V2.0_P2-adblue.pdf)

#### TGS & TGX Intake systems

[http://www.man-bodybuilder.co.uk/bulletins/pdf/BB160/EN\\_4.12.1\\_TGSX\\_2013\\_V2.0\\_P-intake.pdf](http://www.man-bodybuilder.co.uk/bulletins/pdf/BB160/EN_4.12.1_TGSX_2013_V2.0_P-intake.pdf)

#### TGS & TGX Exhaust systems

[http://www.man-bodybuilder.co.uk/bulletins/pdf/BB160/EN\\_4.12.2\\_TGSX\\_2013\\_V2.0\\_P-exhaust.pdf](http://www.man-bodybuilder.co.uk/bulletins/pdf/BB160/EN_4.12.2_TGSX_2013_V2.0_P-exhaust.pdf)

#### TGS & TGX AdBlue systems

[http://www.man-bodybuilder.co.uk/bulletins/pdf/BB160/EN\\_4.12.3\\_TGSX\\_2013\\_V2.0\\_P2-adblue.pdf](http://www.man-bodybuilder.co.uk/bulletins/pdf/BB160/EN_4.12.3_TGSX_2013_V2.0_P2-adblue.pdf)

*Should you have any queries on the above, please contact Engineering on 01793 448170.*

**Please circulate and then retain in the Body Builders Manual.**