



Bodybuilder's Bulletin

25 November 2008

Bulletin No. 106

Hazardous Goods Plate Installation - ADR Vehicles

It has been reported that incorrect installation of a hazardous goods plate can cause damage to the front panel of the vehicle. When bodybuilders/equipment installers mount hazardous goods plates, the following method must be adhered to:

Step 1

Firstly mark and drill the lower attachment hole from the inside of the panel, and fix the hazardous good plate as shown ensuring that it is level with the chrome trim on the panel:

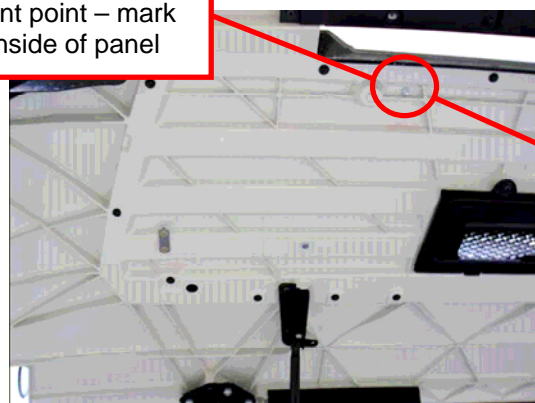
External View



Lower attachment point

Inside View

Lower attachment point – mark and drill from inside of panel



Drill hole \varnothing 6.5 mm

Central

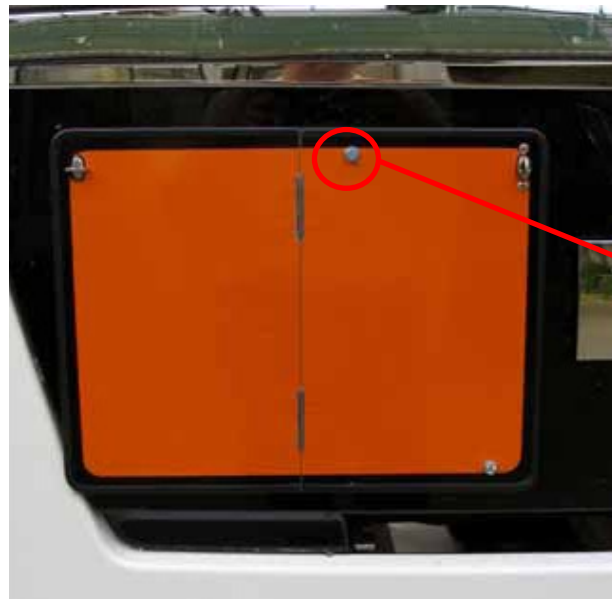
65

M6x25 hex bolt
M6 plain washer
M6 Nyloc nut

Step 2

Secondly, mark and drill the upper attachment hole from the outside of the panel using the hazardous goods plate as a template. Fix as shown:

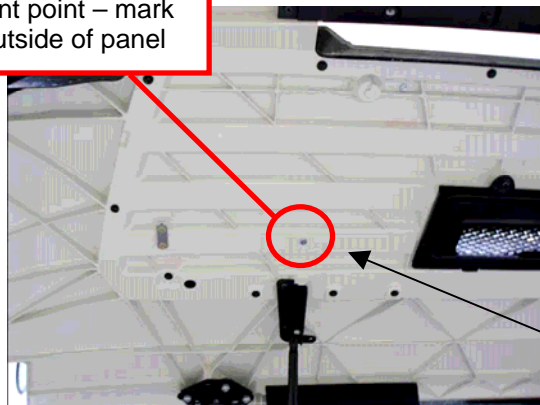
External View



Upper attachment point

Upper attachment point – mark and drill from outside of panel

Inside View

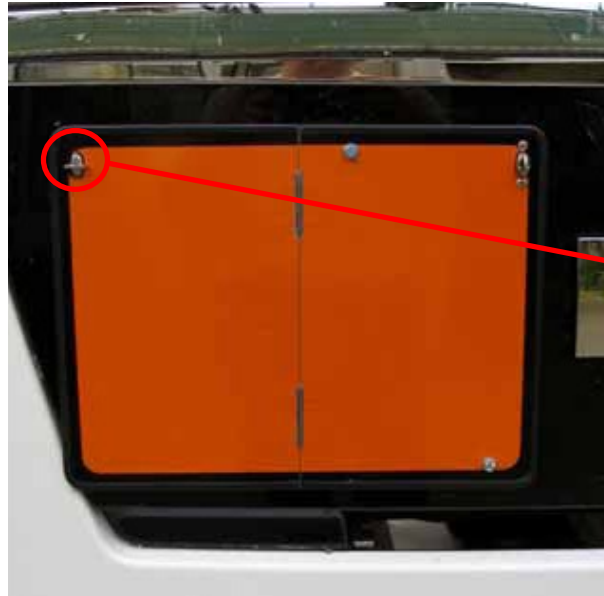


M6x25 hex bolt
M6 plain washer
M6 Nyloc nut

Step 3

Thirdly, mark and drill the dual attachment holes from the outside of the panel using the hazardous goods plate as a template. Fix as shown:

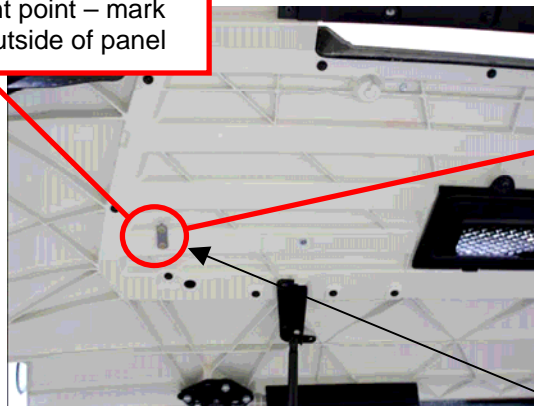
External View



Dual attachment point

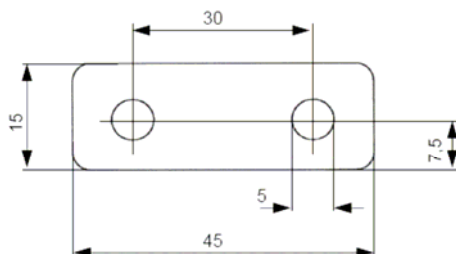
Inside View

Dual attachment point – mark and drill from outside of panel



Backing plate to be made by workshop as per diagram below

M4x25 hex bolt
M4 plain washer
M4 Nyloc nut



Backing plate 4 thk

Should you have any queries on the above, please contact Product Engineering on 01793 448170 or email bodybuilder@man.co.uk.

Please circulate and then retain in the Bodybuilder's Manual